

# **Product Carbon Footprint Calculation Results**

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Product	SKU	Gender	Wastage Percentage
PANTS	CLOVE TROUSER	Women	5%

Property Name	Property Value	SQM
Length	long	0.95
Shape	boot cut	0.04
Rise	regular	0
Cargo	yes	0.03
EU SIZE	L woman	0.1893861454046681

#### **External - Raw Material**

Material	Percentage	CO2e per GRAM	Fabric Grams	CO2e Grams
Cotton generic	70%	2.62	126.4262	331.2365
Viscose generic	28%	14.54	30.6488	445.633
Elastane generic	2%	10.7	4.3784	46.8488
Total	100%	27.86	161.45	823.72

Material	Origin Country	<b>Destination Country</b>	Transports	Transport CO2e Grams
Cotton generic	ITALY	ITALY		0
Viscose generic	ITALY	ITALY		0
Elastane generic	ITALY	ITALY		0
Total				0

## **External - Yarn Production**

Process Name	Material			
Carding (CO2e g)	Cotton generic (ITALY)	Viscose generic (ITALY)	Elastane generic (ITALY)	
	15.7302	3.8134	0.5448	
Winding (CO2e g)	Cotton generic (ITALY)	Viscose generic (ITALY)	Elastane generic (ITALY)	
	36.1794	8.7708	1.253	
Sizing (CO2e g)	Cotton generic (ITALY)	Viscose generic (ITALY)	Elastane generic (ITALY)	
	0.7528	0.1825	0.0261	
Ring Spinning (CO2e g)	Cotton generic (ITALY)	Viscose generic (ITALY)	Elastane generic (ITALY)	
	75.5049	18.3042	2.6149	

Process Name	Material			
Warping (CO2e g)	Cotton generic (ITALY)	Viscose generic (ITALY)	Elastane generic (ITALY)	
	2.5594	0.6205	0.0886	
Roving (Co2e g)	Cotton generic (ITALY)	Viscose generic (ITALY)	Elastane generic (ITALY)	
	6.2921	1.5254	0.2179	
Yarn Production - Dyeing	Cotton generic (ITALY)	Viscose generic (ITALY)	Elastane generic (ITALY)	
(CO2e g)	19.5716	4.7446	0.6778	
Blowing (CO2e g)	Cotton generic (ITALY)	Viscose generic (ITALY)	Elastane generic (ITALY)	
	14.1572	3.432	0.4903	
Drawing (CO2e g)	Cotton generic (ITALY)	Viscose generic (ITALY)	Elastane generic (ITALY)	
	9.4381	2.288	0.3269	
Total	180.1857	43.6814	6.2403	

Material	Origin Country	<b>Destination Country</b>	Transports	Transport CO2e Grams
Cotton generic	ITALY	ITALY		0
Viscose generic	ITALY	ITALY		0
Elastane generic	ITALY	ITALY		0
Total				0

# **External - Cutting & Stitching**

Process Name	Material		
Major cutting	Cotton generic (ITALY) 0.0021	Viscose generic (ITALY) 0.0005	Elastane generic (ITALY) 0.0001
Total	0.0021	0.0005	0.0001

Material	Origin Country	<b>Destination Country</b>	Transports	Transport CO2e Grams
Cotton generic	ITALY	ITALY		0
Viscose generic	ITALY	ITALY		0
Elastane generic	ITALY	ITALY		0
Total				0

## **External - Fabric Production**

<b>Process Name</b>	Material		
Heat Setting (CO2e g)	Cotton generic (ITALY)	Viscose generic (ITALY)	Elastane generic (ITALY)
	0.0675	0.0164	0.0023
Weaving (CO2e g)	Cotton generic (ITALY)	Viscose generic (ITALY)	Elastane generic (ITALY)
	64.136	15.5481	2.2212
Total	64.2034999999999	15.5645	2.2235

Material	Origin Country	<b>Destination Country</b>	Transports	Transport CO2e Grams
Cotton generic	ITALY	ITALY		0
Viscose generic	ITALY	ITALY		0
Elastane generic	ITALY	ITALY		0
Total				0

## **External - Garment Manufacturing**

Process Name	Material			
Finishing Emissions (CO2g)	Cotton generic (ITALY)	Viscose generic (ITALY)	Elastane generic (ITALY)	
	25.3168	6.1374	0.8768	
Laundry Emissions	Cotton generic (ITALY)	Viscose generic (ITALY)	Elastane generic (ITALY)	
(CO2e g)	25.3168	6.1374	0.8768	
Washing & Drying	Cotton generic (ITALY)	Viscose generic (ITALY)	Elastane generic (ITALY)	
Emissions	3.7131	0.9002	0.1286	
Total	54.3467	13.175	1.8822	

Material	Origin Country	<b>Destination Country</b>	Transports	Transport CO2e Grams
Cotton generic	ITALY	ITALY		0
Viscose generic	ITALY	ITALY		0
Elastane generic	ITALY	ITALY		0
Total				0

<b>Production Group</b>	Process Name	Country	CO2e	Value
Addition	Button Metal Medium Size	ITALY	0.0795	2

## **External - Finishing & Packaging**

Material	Origin Country	<b>Destination Country</b>	Transports	Transport CO2e Grams
Cotton generic	ITALY	ITALY		0
Viscose generic	ITALY	ITALY		0
Elastane generic	ITALY	ITALY		0
Total				0

<b>Production Group</b>	Process Name	Country	CO2e	Value
	Plastic Hanger	ITALY	0.0416	1

## Fabric\_2 - Raw Material

Material	Percentage	CO2e per GRAM	Fabric Grams	CO2e Grams
Viscose generic	100%	14.54	109.4599	1591.5466
Total	100%	14.54	109.46	1591.55

Material	Origin Country	<b>Destination Country</b>	Transports	Transport CO2e Grams
Viscose generic	ITALY	ITALY		0
Total				0

## Fabric\_2 - Yarn Production

Process Name	Material
Carding (CO2e g)	Viscose generic (ITALY) 13.6192
Winding (CO2e g)	Viscose generic (ITALY) 31.3242
Sizing (CO2e g)	Viscose generic (ITALY) 0.6517

Process Name	Material
Ring Spinning (CO2e g)	Viscose generic (ITALY) 65.3722
Warping (CO2e g)	Viscose generic (ITALY) 2.2159
Roving (Co2e g)	Viscose generic (ITALY) 5.4477
Yarn Production - Dyeing (CO2e g)	Viscose generic (ITALY) 16.9451
Blowing (CO2e g)	Viscose generic (ITALY) 12.2573
Drawing (CO2e g)	Viscose generic (ITALY) 8.1715
Total	156.0048000000002

Material	Origin Country	<b>Destination Country</b>	Transports	Transport CO2e Grams
Viscose generic	ITALY	ITALY		0
Total				0

# Fabric\_2 - Cutting & Stitching

Process Name	Material
Major cutting	Viscose generic (ITALY) 0.0018
Total	0.0018

Material	Origin Country	<b>Destination Country</b>	Transports	Transport CO2e Grams
Viscose generic	ITALY	ITALY		0
Total				0

# Fabric\_2 - Fabric Production

Process Name	Material
Heat Setting (CO2e g)	Viscose generic (ITALY) 0.0585
Weaving (CO2e g)	Viscose generic (ITALY) 55.529
Total	55.58750000000006

Material	Origin Country	Destination Country	Transports	Transport CO2e Grams
Viscose generic	ITALY	ITALY		0
Total				0

# Fabric\_2 - Garment Manufacturing

Process Name	Material
Finishing Emissions (CO2g)	Viscose generic (ITALY) 21.9193
Laundry Emissions (CO2e g)	Viscose generic (ITALY) 21.9193
Washing & Drying Emissions	Viscose generic (ITALY) 3.2148
Total	47.05339999999996

Material	Origin Country	<b>Destination Country</b>	Transports	Transport CO2e Grams
Viscose generic	ITALY	ITALY		0
Total				0

<b>Production Group</b>	Process Name	Country	CO2e	Value
Addition	Button Metal Medium Size	ITALY	0.0795	2

## Fabric\_2 - Finishing & Packaging

Material	Origin Country	<b>Destination Country</b>	Transports	Transport CO2e Grams
Viscose generic	ITALY	ITALY		0
Total				0

<b>Production Group</b>	Process Name	Country	CO2e	Value
	Plastic Hanger	ITALY	0.0416	1

#### **Final Transportation**

Material	Origin Country	<b>Destination Country</b>	Transports	Transport CO2e Grams
Cotton generic	ITALY	UNITED KINGDOM	AIR - 0	0
Viscose generic	ITALY	UNITED KINGDOM	AIR - 0	0
Elastane generic	ITALY	UNITED KINGDOM	AIR - 0	0
Total				0

#### **Total Carbon Footprint**

3.06 kg CO<sub>2</sub>e

Estimated Offsetting Cost In EUR \*

**0.31**<sup>©</sup>



- Raw Material (79.08%)
- Yarn Production (12.62%)
- Fabric Production (4.50%)
- Cutting & Stitching (0.00%)
- Garment Manufacturing (3.81%)
- Finishing & Packaging (0.00%)

## **Raw Material Carbon Footprint**

2.42 kg CO<sub>2</sub>e

Estimated Offsetting Cost In EUR \*

**0.24**<sup>€</sup>



• Raw Material (100%)

## **Transportation Carbon Footprint**

kg CO<sub>2</sub>e

**Estimated Offsetting Cost In EUR \*** 

#### **Process Carbon Footprint**

0.64 kg CO<sub>2</sub>e

Estimated Offsetting Cost In EUR \*

**0.06**<sup>6</sup>



- Yarn Production (60.33%)
- Cutting & Stitching (0.00%)
- Fabric Production (21.50%)
- Garment Manufacturing (18.21%)
- Finishing & Packaging (0.01%)
- \* Current Average Market Value Of High Quality Carbon Credit

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