

Product Carbon Footprint Calculation Results

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| Product | SKU | Gender | Wastage Percentage |
|---------|--------------|--------|--------------------|
| OUTWEAR | 25AWFKT54921 | Women | 5% |

| Property Name | Property Value | SQM |
|---------------|----------------|--------------------|
| Body length | long | 0.672 |
| Fit | loose | 2.56 |
| Sleeves | three quarters | 0.23 |
| Neck | crew | 0 |
| Hood | no | 0 |
| EU SIZE | S woman | 0.1935085228292251 |

Total Carbon Footprint

4.33 kg CO₂e

Estimated Offsetting Cost In EUR *

0.43⁶



- Raw Material (76.67%)
- Yarn Production (11.65%)
- Spinning & Weaving (4.15%)
- Pattern Making & Cutting (3.27%)
- Stitching & Pressing (4.15%)
- Finishing & Packaging (0.00%)

Raw Material Carbon Footprint

3.32 kg CO₂e

Estimated Offsetting Cost In EUR *

0.33[©]



• Raw Material (100%)

Transportation Carbon Footprint

kg CO₂e

Estimated Offsetting Cost In EUR *

0

Process Carbon Footprint

 $101^{\rm kg\,CO_2e}$

Estimated Offsetting Cost In EUR *

0.1 [€]



- Yarn Production (49.96%)
- Pattern Making & Cutting (14.04%)
- Spinning & Weaving (17.80%)
- Stitching & Pressing (17.80%)
- Finishing & Packaging (0.01%)

Phases country risk

| Layer | Production Phase | Country | Country Risk / Provider |
|---------------|--------------------------|---------|-------------------------|
| KNIT JACQUARD | Raw Material | CHINA | High Risk |
| KNIT JACQUARD | Yarn Production | CHINA | High Risk |
| KNIT JACQUARD | Spinning & Weaving | CHINA | High Risk |
| KNIT JACQUARD | Dyeing & Printing | CHINA | High Risk |
| KNIT JACQUARD | Pattern Making & Cutting | CHINA | High Risk |
| KNIT JACQUARD | Stitching & Pressing | CHINA | High Risk |
| KNIT JACQUARD | Finishing & Packaging | CHINA | High Risk |

Water Footprint & Land Impact Summary

| Production Phase | Green Water (liters) | Blue Water (liters) | Grey Water (liters) |
|-------------------------|----------------------|---------------------|---------------------|
| Raw Material | 807.31 | 153.34 | 154.64 |
| Yarn Production | 0 | 122.67 | 108.25 |
| Total (Liters) | 807.31 | 276.01 | 262.89 |

| Land Impact Summary | |
|---------------------|------|
| Total Land Use (m2) | 0.06 |

KNIT JACQUARD - Raw Material

| Material | Percentage | CO2e per GRAM | Fabric Grams | CO2e Grams |
|---------------|------------|---------------|--------------|------------|
| Viscose Rayon | 44% | 14.54 | 44.5882 | 648.3118 |
| Wool China | 28% | 30.2 | 85.1228 | 2570.7099 |

^{*} Current Average Market Value Of High Quality Carbon Credit

| Material | Percentage | CO2e per GRAM | Fabric Grams | CO2e Grams |
|-----------------|------------|---------------|--------------|------------|
| Cotton China | 18% | 2.37 | 30.097 | 71.3299 |
| Polyester China | 10% | 3.1 | 11.147 | 34.5558 |
| Total | 100% | 50.21 | 170.96 | 3324.91 |

| Material | Origin Country | Destination Country | Transports | Transport CO2e Grams |
|-----------------|----------------|----------------------------|------------|----------------------|
| Viscose Rayon | CHINA | CHINA | | 0 |
| Wool China | CHINA | CHINA | | 0 |
| Cotton China | CHINA | CHINA | | 0 |
| Polyester China | CHINA | CHINA | | 0 |
| Total | | | | 0 |

KNIT JACQUARD - Yarn Production

| Process Name | Material | | | |
|---------------------|-----------------|--------------------|-----------------|-----------------|
| Carding (CO2e g) | Viscose Rayon | Wool China (CHINA) | Cotton China | Polyester China |
| | (CHINA) 11.4903 | 21.936 | (CHINA) 7.7559 | (CHINA) 2.8726 |
| Winding (CO2e g) | Viscose Rayon | Wool China (CHINA) | Cotton China | Polyester China |
| | (CHINA) 26.4276 | 50.4528 | (CHINA) 17.8387 | (CHINA) 6.6069 |
| Sizing (CO2e g) | Viscose Rayon | Wool China (CHINA) | Cotton China | Polyester China |
| | (CHINA) 0.5499 | 1.0497 | (CHINA) 0.3712 | (CHINA) 0.1375 |
| Ring Spinning | Viscose Rayon | Wool China (CHINA) | Cotton China | Polyester China |
| (CO2e g) | (CHINA) 55.1533 | 105.2927 | (CHINA) 37.2285 | (CHINA) 13.7883 |
| Warping (CO2e g) | Viscose Rayon | Wool China (CHINA) | Cotton China | Polyester China |
| | (CHINA) 1.8695 | 3.5691 | (CHINA) 1.2619 | (CHINA) 0.4674 |
| Roving (Co2e g) | Viscose Rayon | Wool China (CHINA) | Cotton China | Polyester China |
| | (CHINA) 4.5961 | 8.7744 | (CHINA) 3.1024 | (CHINA) 1.149 |
| Dyeing (CO2e | Viscose Rayon | Wool China (CHINA) | Cotton China | Polyester China |
| g) | (CHINA) 14.2963 | 27.2929 | (CHINA) 9.65 | (CHINA) 3.5741 |
| Blowing (CO2e g) | Viscose Rayon | Wool China (CHINA) | Cotton China | Polyester China |
| | (CHINA) 10.3413 | 19.7424 | (CHINA) 6.9803 | (CHINA) 2.5853 |
| Drawing (CO2e g) | Viscose Rayon | Wool China (CHINA) | Cotton China | Polyester China |
| | (CHINA) 6.8942 | 13.1616 | (CHINA) 4.6536 | (CHINA) 1.7235 |
| Total | 131.6185 | 251.2716 | 88.8425 | 32.9046 |

| Material | Origin Country | Destination Country | Transports | Transport CO2e Grams |
|-----------------|----------------|---------------------|------------|----------------------|
| Viscose Rayon | CHINA | CHINA | | 0 |
| Wool China | CHINA | CHINA | | 0 |
| Cotton China | CHINA | CHINA | | 0 |
| Polyester China | CHINA | CHINA | | 0 |
| Total | | | | 0 |

KNIT JACQUARD - Pattern Making & Cutting

| Pr | rocess Name | Material | | | |
|----|-------------|-----------------|--------------------|-----------------|-----------------|
| | utting | Viscose Rayon | Wool China (CHINA) | Cotton China | Polyester China |
| | missions | (CHINA) 18.4929 | 35.3047 | (CHINA) 12.4827 | (CHINA) 4.6232 |

| Process Name | Material | | | | |
|----------------------------|----------------------------------|-------------------------------|---------------------------------|-----------------------------------|--|
| Pattern Making (CO2e g) | Viscose Rayon (CHINA) 18.4929 | Wool China (CHINA) 35.3047 | Cotton China (CHINA) 12.4827 | Polyester China (CHINA) 4.6232 | |
| Total | 36.9858 | 70.6094 | 24.9654 | 9.2464 | |

| Material | Origin Country | Destination Country | Transports | Transport CO2e Grams |
|-----------------|----------------|----------------------------|------------|----------------------|
| Viscose Rayon | CHINA | CHINA | | 0 |
| Wool China | CHINA | CHINA | | 0 |
| Cotton China | CHINA | CHINA | | 0 |
| Polyester China | CHINA | CHINA | | 0 |
| Total | | | | 0 |

KNIT JACQUARD - Spinning & Weaving

| Process Name | Material | | | |
|----------------------|-------------------------------------|-------------------------------|---------------------------------|------------------------------------|
| Spinning (CO2e g) | Viscose Rayon (CHINA) 46.8488 | Wool China (CHINA) 89.4386 | Cotton China (CHINA) 31.6229 | Polyester China (CHINA) 11.7122 |
| Weaving(CO2e g) | Viscose Rayon (CHINA) 0.0493 | Wool China (CHINA) 0.0941 | Cotton China (CHINA) 0.0333 | Polyester China (CHINA) 0.0123 |
| Total | 46.8981 | 89.53269999999999 | 31.656200000000002 | 11.724499999999999 |

| Material | Origin Country | Destination Country | Transports | Transport CO2e Grams |
|-----------------|----------------|----------------------------|------------|----------------------|
| Viscose Rayon | CHINA | CHINA | | 0 |
| Wool China | CHINA | CHINA | | 0 |
| Cotton China | CHINA | CHINA | | 0 |
| Polyester China | CHINA | CHINA | | 0 |
| Total | | | | 0 |

KNIT JACQUARD - Stitching & Pressing

| Process Name | Material | | | |
|----------------------|-------------------------------------|-------------------------------|---------------------------------|------------------------------------|
| Stitching(CO2e g) | Viscose Rayon (CHINA) 46.8488 | Wool China (CHINA) 89.4386 | Cotton China (CHINA) 31.6229 | Polyester China (CHINA) 11.7122 |
| Pressing (CO2e g) | Viscose Rayon (CHINA) 0.0493 | Wool China (CHINA) 0.0941 | Cotton China (CHINA) 0.0333 | Polyester China (CHINA) 0.0123 |
| Total | 46.8981 | 89.53269999999999 | 31.656200000000002 | 11.724499999999999 |

| Material | Origin Country | Destination Country | Transports | Transport CO2e Grams |
|-----------------|----------------|----------------------------|------------|----------------------|
| Viscose Rayon | CHINA | CHINA | | 0 |
| Wool China | CHINA | CHINA | | 0 |
| Cotton China | CHINA | CHINA | | 0 |
| Polyester China | CHINA | CHINA | | 0 |
| Total | | | | 0 |

KNIT JACQUARD - Finishing & Packaging

| Material | Origin Country | Destination Country | Transports | Transport CO2e Grams |
|-----------------|----------------|---------------------|------------|----------------------|
| Viscose Rayon | CHINA | CHINA | | 0 |
| Wool China | CHINA | CHINA | | 0 |
| Cotton China | CHINA | CHINA | | 0 |
| Polyester China | CHINA | CHINA | | 0 |
| Total | | | | 0 |

| Production Group | Process Name | Country | CO2e | Value |
|-------------------------|---------------------|---------|--------|-------|
| | Plastic Hanger | CHINA | 0.0862 | 1 |

Final Transportation

| Material | Origin Country | Destination Country | Transports | Transport CO2e Grams |
|-----------------|----------------|----------------------------|------------|----------------------|
| Viscose Rayon | CHINA | UNITED KINGDOM | AIR - 0 | 0 |
| Wool China | CHINA | UNITED KINGDOM | AIR - 0 | 0 |
| Cotton China | CHINA | UNITED KINGDOM | AIR - 0 | 0 |
| Polyester China | CHINA | UNITED KINGDOM | AIR - 0 | 0 |
| Total | | | | 0 |

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