

Product Carbon Footprint Calculation Results

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Product	SKU	Gender	Wastage Percentage
PANTS	25AWFLK54925	Women	5%

Property Name	Property Value	SQM
Length	long	0.95
Shape	straight	0
Rise	regular	0
Cargo	yes	0.03
EU SIZE	S woman	0.18141289437586086

Total Carbon Footprint

 $4.11^{\text{kg CO}_2\text{e}}$

Estimated Offsetting Cost In EUR *

0.41⁶



- Raw Material (89.05%)
- Yarn Production (5.85%)
- Fabric Production (2.09%)
- Cutting & Stitching (0.00%)
- Garment Manufacturing (3.11%)
- Finishing & Packaging (0.00%)

Raw Material Carbon Footprint

3.66 kg CO₂e

Estimated Offsetting Cost In EUR *

0.37



• Raw Material (100%)

Transportation Carbon Footprint

kg CO₂e

Estimated Offsetting Cost In EUR *

0

Process Carbon Footprint

0.45 kg CO₂e

Estimated Offsetting Cost In EUR *

0.05⁶



- Yarn Production (53.42%)
- Cutting & Stitching (0.00%)
- Garment Manufacturing (28.42%)
- Fabric Production (19.08%)
- Finishing & Packaging (0.01%)

Phases country risk

Layer	Production Phase	Country	Country Risk / Provider
KNIT JACQUARD	Raw Material	ITALY	Moderate Risk
KNIT JACQUARD	Yarn Production	ITALY	Moderate Risk
KNIT JACQUARD	Fabric Production	ITALY	Moderate Risk
KNIT JACQUARD	Cutting & Stitching	ITALY	Moderate Risk
KNIT JACQUARD	Garment Manufacturing	ITALY	Moderate Risk
KNIT JACQUARD	Finishing & Packaging	ITALY	Moderate Risk

Water Footprint & Land Impact Summary

Production Phase	Green Water (liters)	Blue Water (liters)	Grey Water (liters)
Raw Material	824.79	132.94	58.76
Yarn Production	0	106.35	41.13
Fabric Production	0	99.71	44.07
Garment Manufacturing	0	156.31	92.4
Total (Liters)	824.79	495.31	236.36

Land Impact Summary	
Total Land Use (m2)	0.05

KNIT JACQUARD - Raw Material

^{*} Current Average Market Value Of High Quality Carbon Credit

Material	Percentage	CO2e per GRAM	Fabric Grams	CO2e Grams
Wool generic	44%	24.7	130.0427	3212.0555
Viscose generic	28%	14.54	27.5848	401.0833
Polyamide	28%	4.6	11.0339	50.7561
Total	100%	43.84	168.66	3663.89

Material	Origin Country	Destination Country	Transports	Transport CO2e Grams
Wool generic	ITALY	ITALY		0
Viscose generic	ITALY	ITALY		0
Polyamide	ITALY	ITALY		0
Total				0

KNIT JACQUARD - Yarn Production

Process Name	Material		
Carding (CO2e g)	Wool generic (ITALY)	Viscose generic (ITALY)	Polyamide (ITALY)
	16.1802	3.4322	1.3729
Winding (CO2e g)	Wool generic (ITALY) 37.2144	Viscose generic (ITALY) 7.894	Polyamide (ITALY) 3.1576
Sizing (CO2e g)	Wool generic (ITALY)	Viscose generic (ITALY)	Polyamide (ITALY)
	0.7743	0.1642	0.0657
Ring Spinning (CO2e g)	Wool generic (ITALY)	Viscose generic (ITALY)	Polyamide (ITALY)
	77.6648	16.4744	6.5897
Warping (CO2e g)	Wool generic (ITALY)	Viscose generic (ITALY)	Polyamide (ITALY)
	2.6326	0.5584	0.2234
Roving (Co2e g)	Wool generic (ITALY)	Viscose generic (ITALY)	Polyamide (ITALY)
	6.4721	1.3729	0.5491
Dyeing (CO2e g)	Wool generic (ITALY)	Viscose generic (ITALY)	Polyamide (ITALY)
	20.1315	4.2703	1.7081
Blowing (CO2e g)	Wool generic (ITALY)	Viscose generic (ITALY)	Polyamide (ITALY)
	14.5622	3.0889	1.2356
Drawing (CO2e g)	Wool generic (ITALY)	Viscose generic (ITALY)	Polyamide (ITALY)
	9.7081	2.0593	0.8237
Total	185.34019999999998	39.3146	15.7258

Material	Origin Country	Destination Country	Transports	Transport CO2e Grams
Wool generic	ITALY	ITALY		0
Viscose generic	ITALY	ITALY		0
Polyamide	ITALY	ITALY		0
Total				0

KNIT JACQUARD - Cutting & Stitching

Process Name	Material			
Major cutting	Wool generic (ITALY) 0.0021	Viscose generic (ITALY) 0.0004	Polyamide (ITALY) 0.0002	
Total	0.0021	0.0004	0.0002	

Material	Origin Country	Destination Country	Transports	Transport CO2e Grams
Wool generic	ITALY	ITALY		0
Viscose generic	ITALY	ITALY		0
Polyamide	ITALY	ITALY		0
Total				0

KNIT JACQUARD - Garment Manufacturing

Process Name	Material			
Garment dyeing (CO2e g)	Wool generic (ITALY)	Viscose generic (ITALY)	Polyamide (ITALY)	
	42.7073	9.0591	3.6237	
Finishing Emissions (CO2g)	Wool generic (ITALY)	Viscose generic (ITALY)	Polyamide (ITALY)	
	26.0411	5.5239	2.2095	
Laundry Emissions (CO2e g)	Wool generic (ITALY)	Viscose generic (ITALY)	Polyamide (ITALY)	
	26.0411	5.5239	2.2095	
Washing & Drying	Wool generic (ITALY)	Viscose generic (ITALY)	Polyamide (ITALY)	
Emissions	3.8194	0.8102	0.3241	
Total	98.6089	20.91710000000005	8.3668	

Material	Origin Country	Destination Country	Transports	Transport CO2e Grams
Wool generic	ITALY	ITALY		0
Viscose generic	ITALY	ITALY		0
Polyamide	ITALY	ITALY		0
Total				0

KNIT JACQUARD - Fabric Production

Process Name	Material			
Heat Setting (CO2e g)	Wool generic (ITALY)	Viscose generic (ITALY)	Polyamide (ITALY)	
	0.0694	0.0147	0.0059	
Coating (CO2e g)	Wool generic (ITALY) 0	Viscose generic (ITALY) 0	Polyamide (ITALY) 0	
Bonding (CO2e g)	Wool generic (ITALY)	Viscose generic (ITALY)	Polyamide (ITALY)	
	0.1441	0.0306	0.0122	
Weaving (CO2e g)	Wool generic (ITALY)	Viscose generic (ITALY)	Polyamide (ITALY)	
	65.9707	13.9938	5.5975	
Total	66.18419999999999	14.0391	5.6156	

Material	Origin Country	Destination Country	Transports	Transport CO2e Grams
Wool generic	ITALY	ITALY		0
Viscose generic	ITALY	ITALY		0
Polyamide	ITALY	ITALY		0
Total			•	0

KNIT JACQUARD - Finishing & Packaging

Material	Origin Country	Destination Country	Transports	Transport CO2e Grams
Wool generic	ITALY	ITALY		0
Viscose generic	ITALY	ITALY		0

Material	Origin Country	Destination Country	Transports	Transport CO2e Grams
Polyamide	ITALY	ITALY		0
Total				0

Production Group	Process Name	Country	CO2e	Value
	Plastic Hanger	ITALY	0.0416	1

Final Transportation

Material	Origin Country	Destination Country	Transports	Transport CO2e Grams
Wool generic	ITALY	UNITED KINGDOM	AIR - 0	0
Viscose generic	ITALY	UNITED KINGDOM	AIR - 0	0
Polyamide	ITALY	UNITED KINGDOM	AIR - 0	0
Total				0

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